

Work Order ID 72516

Wednesday, July 27, 2011 3:14:07 PM

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SHIP AUG 19th

Item ID: D350-794-011

Accept

Revision ID:

Item Name: Auxiliary Fuel Tank

Start Date: 7/27/2011 Start Qty: 1.00

Required Date: 8/8/2011 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|--------------|--------------|
| IIN-D350-794 | C |

100 0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD350-794-011

0.00

CHG002
CHG001

Suloe/25

110 0.00



Packaging

Packaging

Pick Kit

Memo

0.00

11/8/10

120 0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

Suloe/25

(X)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 72516

Wednesday, July 27, 2011 3:14:07 PM



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Item ID: D350-794-011

Accept



Setup Start



Revision ID:

Item Name: Auxiliary Fuel Tank

Stop



Start Date: 7/27/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---------------------------------------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPPD350-794-011 Location: _____ PPP Rev: <u> P </u> | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

11/8/29

11/8/30

ME
11-08-29

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Wednesday, July 27, 2011 3:14:13 PM

Page 1

Work Order ID: 72516

Parent Item: D350-794-011

Parent Item Name: Auxiliary Fuel Tank



Start Date: 7/27/2011

Required Date: 8/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.05.17 ECN10-562 DD verf:

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|------------------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| S D350-794-013 Auxiliary Fuel Tank Provisions | CHC7001 | Manufactured | No | | | 110 | Each | 0.0000 | 1 | 1 | | | |
| S D350-794-041 Tank Assembly | CHC7002 | Manufactured | No | | | 110 | Each | 0.0000 | 1 | 1 | | | |

72663 P

72517 SP

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

4.0 ELECTRICAL LOAD

The electrical load effect for each aircraft must be assessed as follows.

| Component | Load |
|--------------------|-----------------------|
| Fuel Pump | 3.00 Amps |
| Fuel Gauge | 0.45 Amps |
| Fuel Sender | 0.13 Amps |
| Total Installation | 3.58 Amps = 100 Watts |

5.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Aux Fuel Tank Installation. Be sure to subtract the weight of any parts or material removed.

| Installation | Weight | LATERAL | | LONGITUDINAL | |
|---------------------------------------------------------------|--------------------|---------------------|----------------------------|--------------------|---------------------------|
| | | Arm | Moment | Arm | Moment |
| D350-794-011 Auxiliary Fuel Tank (AS350 models) | 29.8 lb 13.5 kg | -22.0 in -0.56 m | -655.6 in-lb -7.56 m-kG | 126.0 in 3.20 m | 3754.8 in-lb 43.2 m-kG |
| D350-794-013 Auxiliary Fuel Tank Provisions (AS350 models) | 5.5 lb 2.5 kg | -14.6 in -0.37 m | -80.3 in-lb -0.93 m-kG | 163.4 in 4.15 m | 898.7 in-lb 10.4 m-kG |
| D130-794-021 Auxiliary Fuel Tank (EC130 models) | 29.8 lb 13.5 kg | -23.6 in -0.60 m | -703.3 in-lb -8.1 m-kG | 126.0 in 3.20 m | 3754.8 in-lb 43.2 m-kG |
| D130-794-023 Auxiliary Fuel Tank Provisions (EC130 models) | 5.5 lb 2.5 kg | -16.1 in -0.41 m | -88.6 in-lb -1.03 m-kG | 163.4 in 4.15 m | 898.7 in-lb 10.4 m-kG |

6.0 PARTS LIST

| Qty -011 | Qty -013 | Qty -021 | Qty -023 | Qty -041 | Part Number | Superseded Part Numbers | Description |
|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------|---------------------------------------------------|
| X | | | | | D350-794-011 | | AUXILIARY FUEL TANK (AS 350 SERIES) |
| 1 | X | | | | D350-794-013 | | AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES) |
| | | X | | | D130-794-021 | | AUXILIARY FUEL TANK (EC 130 SERIES) |
| | | 1 | X | | D130-794-023 | | AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES) |
| 1 | | 1 | | X | D350-794-041 | | TANK ASSEMBLY |
| | | | | 1 | D4055-041 | JCA/M47-1-01A | FUEL TANK |
| | 1 | | 1 | | D4022-041 | A8150-B1-JCA | FUEL TRANSFER PUMP ASSEMBLY |
| | | | | 1 | D4023-1 | ER281 | FUEL CAP |
| | 1 | | 1 | | D4002-5 | JCA-M47-2-13 | SUPPLY HOSE - FROM AUX TANK |
| | 1 | | 1 | | D4003-047 | JCA-M47-2-16 | FUEL PUMP INLET PIPE |
| | 1 | | 1 | | D4002-7 | JCA-M47-2-25 | SUPPLY HOSE - PUMP TO MAIN TANK FILLER NECK |
| | | | | 1 | D4002-041 | JCA-M47-1-13 | DRAIN HOSE ASSEMBLY - FRONT |
| | | | | 1 | D4002-043 | JCA-M47-1-16 | DRAIN HOSE ASSEMBLY - REAR |
| | | | | 2 | MS20822-3D | | UNION |
| | 1 | | 1 | | AN832-6D | | BULKHEAD UNION |
| | | | | 1 | AN816-6D | | STRAIGHT FITTING |
| | 2 | | 2 | | AN924-6D | | NUT (ALTERNATE AS5178D06) |
| | 2 | | 2 | | NAS1149D0963J | | WASHER |

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Revision: C
Date: 10.01.25

| Qty -011 | Qty -013 | Qty -021 | Qty -023 | Qty -041 | Part Number | Superseded Part Numbers | Description |
|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------|------------------------------------|
| | | | | 1 | MS20822-8D | | 90° FITTING |
| | 2 | | 2 | | AN815-6D | | UNION |
| | 2 | | 2 | | MS29512-06 | | ORING |
| | 1 | | 1 | | D4022-3 | 05-00021 | FUEL PUMP MOUNTING BRACKET |
| | 2 | | 2 | | AN3-4A | | BOLT |
| | 2 | | 2 | | MS21042-3 | | NUT |
| | 2 | | 2 | | AN970-3 | | WASHER |
| | 1 | | 1 | | D4008-043 | JCA-M47-2-29 | FUEL PUMP SPLASH GUARD |
| | 1 | | 1 | | D4004-7 | N3 | HOSE CLIP |
| | | | | 2 | D4009-041 | JCA-M47-4-01 | BONDING BRAID |
| | | | | 1 | D4008-041 | JCA-M47-2-26 | AUXILIARY TANK FILLER SPLASH GUARD |
| | 4 | | 4 | | AN525-10R6 | | SCREW |
| | 1 | | 1 | | D4001-3 | AN832-6D-JCA | BULKHEAD FITTING - MODIFIED |
| | 7 | | 7 | | CR3212-5-5 | | CHERRY MAX RIVET |
| | 18 | | 18 | | CR3213-4-3 | | CHERRY MAX RIVET |
| | 4 | | 4 | | CR3212-4-3 | | CHERRY MAX RIVET |
| | 12 | | 12 | | MS20470AD4-6 | | RIVET |
| | 32 | | 32 | | MS20470AD3-4 | | RIVET |
| | 16 | | 16 | | MS20470AD5-6 | | RIVET |
| | 6 | | 6 | | MS20470AD5-8 | | RIVET |
| | 9 | | 9 | | CR3213-5-2 | | CHERRY MAX RIVET |
| | 6 | | 6 | | CR3212-5-4 | | CHERRY MAX RIVET |
| | 3 | | 3 | | CR3212-5-3 | | CHERRY MAX RIVET |
| | 10 | | 10 | | CR3212-5-2 | | CHERRY MAX RIVET |
| | | | | | | | Vent Assembly Parts |
| | 2 | | 2 | | MS21919WDG-8 | | CLAMP |
| | 1 | | 1 | | D4003-11 | JCA-M47-2-21 | VENT PIPE - TANK |
| | | | 1 | | D4027-041 | JCA-M47-2-20 | VENT CLAMP ASSEMBLY |
| | 1 | | 1 | | D4003-049 | JCA-M47-2-17 | VENT PIPE - TANK |
| | 1 | | 1 | | D4027-043 | JCA-M47-2-35 | VENT CLAMP ASSEMBLY |
| | 1 | | 1 | | D4063-3 | 193-8 | VENT HOSE |
| | 2 | | 2 | | 2000-8S | | HOSE CLAMP |
| | 1 | | 1 | | NAS43DD3-32N | | SPACER |
| | 1 | | 1 | | MS35207-267 | | SCREW |
| | 2 | | 2 | | MS35207-264 | | SCREW |
| | 3 | | 3 | | NAS1149D0332J | | WASHER |
| | 3 | | 3 | | MS21042-3 | | NUT |
| | | | | 3 | TBA28B | | CABLE TIE FASTENER |
| | | | | 1 | TY25MX | | TIE WRAP |
| | 1 | | 1 | | MS21919WDG-6 | | CLAMP (RUBBER REMOVED) |
| | 1 | | 1 | | D4009-041 | JCA-M47-4-01 | BONDING BRAID ASSEMBLY |
| | | | | | | | Restraint Assembly Parts |
| | 1 | | 1 | | D4005-1 | JCA-M47-2-03 | REAR RESTRAINT ANGLE/GUTTER |
| | 1 | | 1 | | D4004-11 | JCA-M47-2-11 | TOP STRAP ATTACH BRACKET |
| | 1 | | 1 | | D4004-5 | JCA-M47-2-23 | BOTTOM STRAP ATTACH BRACKET |
| | 3 | | 3 | | MS24694-S50 | | SCREW |
| | 3 | | 3 | | MS21042-3 | | NUT |
| | 3 | | 3 | | NAS1149F0363P | | WASHER |
| | 1 | | 1 | | D4024-041 | JCA/ASSO/MIN | ANCRA RESTRAINT STRAP |
| | 1 | | 1 | | D4004-041 | JCA-M47-2-19 | SIDE RESTRAINT ANGLE |
| | 1 | | 1 | | D4007-3 | JCA-M47-2-18 | TOP SUPPORT BRACKET |
| | 1 | | 1 | | D4006-041 | JCA-M47-2-01 | TANK TOP SUPPORT ASSEMBLY |

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Revision: C

Date: 10.01.25

REFERENCE ONLY

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IIN-D350-794

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| Qty -011 | Qty -013 | Qty -021 | Qty -023 | Qty -041 | Part Number | Superseded Part Numbers | Description |
|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------|------------------------------------------------------|
| | 2 | | 2 | | AN4-5A | | BOLT |
| | 2 | | 2 | | NAS1149F0463P | | WASHER |
| | | | | | | | Locker Preparation Parts |
| | 1 | | 1 | | D4005-041 | JCA-M47-2-22 | FORWARD FLOOR GUTTER |
| | 1 | | 1 | | D4063-1 | 193-6 | DRAIN HOSE |
| | 1 | | 1 | | MS21919WDG-9 | | CLAMP |
| | 1 | | 1 | | MS35207-264 | | SCREW |
| | 1 | | 1 | | NAS1149D0332J | | WASHER |
| | 1 | | 1 | | MS21042-3 | | NUT |
| | 1 | | 1 | | 2000-6S | | HOSE CLAMP |
| | 3 | | 3 | | NAS1474-08 | | SEALED CAPTIVE ANCHOR NUT |
| | 1 | | 1 | | D4005-11 | JCA-M47-2-12 | FINISHING STRIP |
| | 4 | | 4 | | MS21059-L08 | | ANCHOR NUT |
| | 7 | | 7 | | AN525-832R6 | | SCREW |
| | | | | | | | Electrical Parts |
| | 1 | | 1 | | D8-603 | | 6.3A ECF FUSE (ALTERNATE HA23-6U3) |
| | 1 | | 1 | | D1-205 | | 2.5A ECF FUSE (ALTERNATE HA21-2U5) |
| | 1 | | 1 | | MS35058-23 | | SWITCH |
| | 1 | | 1 | | 107-964 | | CONNECTOR RECEPTACLE |
| | 1 | | 1 | | 107-978 | | CONNECTOR BACKSHELL (ALTERNATE 105-5465) |
| | 1 | | 1 | | 107-943 | | CONNECTOR PLUG |
| | | | | 1 | D4025-1 | VDO-M47-JCA | FUEL QUANTITY SENDER |
| | 4 | | 4 | | MS35206-217 | | SCREW |
| | 4 | | 4 | | NAS1149FN416P | | WASHER |
| | 4 | | 4 | | MS21044N04 | | NUT |
| | 1 | | 1 | | 143-207 | | PLUG |
| | 1 | | 1 | | 143-208 | | RECEPTACLE |
| | 1 | | 1 | | 143-204 | | RECEPTACLE HOUSING (ALTERNATE 973-1490) |
| | 1 | | 1 | | 143-203 | | PLUG HOUSING (ALTERNATE 973-1482) |
| | 5 | | 5 | | 143-219 | | CRIMP PIN (ALTERNATE 977-3800) |
| | 5 | | 5 | | 143-217 | | CRIMP SOCKET (ALTERNATE 977-3797) |
| | 1 | | 1 | | D4009-041 | JCA-M47-4-01 | BONDING BRAID ASSEMBLY |
| | 1 | | 1 | | D4026-041 | FL-100-R-JCA | FUEL GAUGE |
| | 2 | | 2 | | AN525-832R6 | | SCREW - GROUND STUD |
| | 2 | | 2 | | NAS1149FN832P | | WASHER |
| | 2 | | 2 | | MS21042-08 | | NUT |
| | 1 | | 1 | | 444-2556 | | GAUGE MASTER SWITCH |
| | 1 | | 1 | | D4022-5 | 3775628 | THERMAL SWITCH (125°) - FARNELL (ALTERNATE 100-6847) |
| | | | | | | | General |
| | 1 | | 1 | | AN5800-1 | | PLACARD HOLDER |
| | 1 | | 1 | | AN929-6D | | BLANK CAP |
| | | | | | | | Additional EC 130 Parts |
| | | | 3 | | MS35207-264 | | SCREW |
| | | | 3 | | NAS1149D0332J | | WASHER |
| | | | 3 | | MS21042-3 | | NUT |
| | | | 1 | | D4027-041 | JCA-M47-2-20 | VENT CLAMP ASSEMBLY |
| | | | 1 | | D4004-043 | JCA-M47-2-04 | SIDE RESTRAINT ANGLE AND TIE DOWN POINT |

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Revision: C
Date: 10.01.25

| Qty -011 | Qty -013 | Qty -021 | Qty -023 | Qty -041 | Part Number | Superseded Part Numbers | Description |
|-------------|-------------|-------------|-------------|-------------|--------------|----------------------------|------------------------------------|
| | | | 1 | | D4005-5 | JCA-M47-2-06 | ANGLE |
| | | | 4 | | D4005-7 | JCA-M47-2-07 | ANGLE |
| | | | 1 | | D4005-9 | JCA-M47-2-08 | ANGLE |
| | | | 1 | | D4007-1 | JCA-M47-2-02 | TOP SUPPORT BRACKET |
| | | | 1 | | D4005-3 | JCA-M47-2-05 | FORWARD RESTRAINT BEAM |
| | | | 2 | | AN4-6A | | BOLT |
| | | | 1 | | D4007-5 | JCA-M47-2-24 | PACKER |
| | | | 60 | | MS20470AD4-4 | | RIVET |
| | | | 30 | | MS20470AD4-6 | | RIVET |
| | | | 10 | | CR3213-4-3 | | CHERRY MAX RIVET |
| | | | 10 | | CR3213-4-2 | | CHERRY MAX RIVET |
| | | | | | | | |
| | | | | | | | Placards |
| | 1 | | | | D3997-1 | JCA-M47-P1 | FUEL QUANTITY – AS 350 MODELS |
| | | | 1 | | D3997-3 | JCA-M47-P2 | FUEL QUANTITY – EC 130 B4 MODEL |
| | 1 | | 1 | | D3997-5 | JCA-M47-P3 | AUX FUEL DRAIN |
| | 1 | | 1 | | D3997-7 | JCA-M47-P4 | AUX FUEL TRANSFER PUMP |
| | 1 | | 1 | | D3997-9 | JCA-M47-P5 | AUX FUEL |
| | 1 | | 1 | | D3997-11 | JCA-M47-P6 | WEIGHT AND BALANCE |
| | 1 | | 1 | | D3997-13 | JCA-M47-P7 | ON/OFF |
| | 1 | | 1 | | D3997-15 | JCA-M47-P8 | CHECK LOCKER TANK |
| | 1 | | 1 | | D3997-17 | JCA-M47-P9 | STOWAGE PROHIBITED |
| | 1 | | 1 | | D3997-19 | JCA-M47-P10 | TANK VENT |
| | 1 | | 1 | | D3997-21 | JCA-M47-P13 | SWITCH FIXED |
| | 1 | | 1 | | D3997-23 | JCA-M47-P14 | AUX FUEL |
| | 1 | | | | D3997-25 | JCA-M47-P15 | CONVERSION CHART – AS 350 MODELS |
| | | | 1 | | D3997-27 | JCA-M47-P16 | CONVERSION CHART – EC 130 B4 MODEL |
| | 1 | | 1 | | D3997-29 | JCA-M47-P17 | DO NOT OVERFILL WARNING |
| | 1 | | 1 | | D3997-31 | JCA-M47-P18 | ON/OFF |
| | 1 | | 1 | | D3997-33 | JCA-M47-P19 | AUX GAUGE FACE |
| | 1 | | 1 | | D3997-35 | JCA-M47-P20 | AUX FUEL GAUGE |
| | 1 | | 1 | | D3997-37 | JCA-M47-P21 | 6.3 A CIRCUIT BREAKER |
| | 1 | | 1 | | D3997-39 | JCA-M47-P22 | 2.5A CIRCUIT BREAKER |
| | 1 | | 1 | | D3997-41 | JCA-M47-P23 | AUX TANK NOT FITTED |
| | 1 | | 1 | | D3997-43 | JCA-M47-P24 | EARTH |